



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2267-1

Job Sheet 178159



Part No: D2267-1

Job Qty: 10 ea

Part Name: L Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 14.05.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		6/22/18	0.00	0.00	Start Up Waterjet		OK 18/05/29
100	Waterjet	10 pcs		6/22/18	0.00	0.49	Waterjet1		OK 18/05/29
110	QC	10 pcs		6/22/18	0.00	0.00	QC2 Waterjet-4		OK 18/05/29
120	QC	10 pcs		6/22/18	0.00	0.00	QC8		OK
130	Brake NC	10 pcs		6/22/18	0.01	0.24	Brake NC 1		OK
140	QC	10 pcs		6/22/18	0.00	0.00	QC5		OK
150	Packaging	10 pcs		6/22/18	0.00	0.00	Packaging3 Large Fab		OK
160	QC21-SA	10 Ea		6/22/18	0.00	0.00	QC21		DAS 21 JUN 12 2018

Part Op 100 - 1-Cut as per Dwg D2267 Dwg Rev: D Prog Rev: D 2-Deburr if necessary
Descriptions: 130 - Form as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.4200 sf (.042 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	153	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 10:22 AM Dart.lajeunesse.marie

DQ

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Wor _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐															
Large Fab ☐	Composite ☐	Supplier ☐																
		MRB (QSI042) Approval																
		Completed By																
		Lead hand / Supervisor Approval Verification																
		QC / QA Coordinator Approval																

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Container No: S075291
Part: D2267 - 1
Job No: 178159
Serial No/Batch: S075291
 Revision: D
 Inspector:

Date: 05/29/18

Root Cause			
Environment	☐	No Re-verifica	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	Large 1 Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center
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Positioned Wrong	Outside Dimensions	Over/Under tolerance
Part Incorrect	Part Lost/Missing	Part Moved
Drawing	Finish	Misread
Turning Sequence		

